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Cap Screws To prevent oil leakage and loosening, use Eaton Fuller Seal- Bearings ant, Part Number 71205, on all cap screws. Carefully wash and lubricate all usable bearings as removed and protectively wrap until ready for use.

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Failure to do this could result improper piloting of the clutch and cause clutch damage. Tighten the clutch mounting bolts in a crossing pattern to 40-50 ft lbs (54-68 Nm) as on any other clutch. Remove the guide studs and install the two remain- ing bolts. † Remove shipping bolts in an even 1/4 turn crossing pattern.

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