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TECHNICAL DATA GENERAL DIMENSIONAL TOLERANCES FOR PARTS ...

JIS B 0405 respectively. Table 2. adimensional tolerance of bending and drawing Unit:mm A BG rad eC Grades Basic size step Over 1000 to 2000 incl. Over 400 to 1000 incl. Over 120 to 400 incl. Over 30 to 120 incl. Over 6 to 30 incl. 6 or less Grade A, B and C are equal to tolerance grade m, c and v of JIS B 0405 respectively. Note: 2.

TECHNICAL DATA TECHNICAL DATA GENERAL DIMENSIONAL ...

JIS B 0410 Grade A Grade A mm —1991 Unit : mm Grade B ± 2.5 JIS B 0405 respectively. JIS B 0405 respectively. 2. General tolerances for parts formed by shear from metal plates Table 1. General

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dimensional tolerance of cut width Board thickness (t) Basic size step 30 or less 1.6 < Grade A
 ± 0.3 ± 0.4 ± 0.8 1.6 < Grade A 0.2 0.3 0.5 0.8 1.2 Grade A

Over Over Over Over Over 30 or less 0.3 0.8 1.5 0.5 1.2 10 ...

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4 Figure 2.3 Dimensional tolerance zones on dr afted (tapered) features (CT is the casting dimensional tolerance as defined in ISO- 8062) 2.2 Required Machining Allowance Guideline

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